

## THERMAL FLOW METER

### TGF460 SERIES THERMAL MASS FLOW METER

Flow Measurement

& Monitoring



#### DESCRIPTION

TGF460 Series Thermal Mass Flowmeter is specially designed for air and Nitrogen applications, such as compressed air, venting air, aeration, process protection Nitrogen, combustion air, etc. It has a compact design with smaller enclosure and thinner insertion tube probe. In high pressure applications, it can be installed or removed without stopping the processline.

In some higher pressure applications, it can be installed/removed without stopping the fluid, as the pipe is thinner, field engineers will be able to insert the meter to pipe very easily. The TGF460 Series is a cost-effective option to fulfill demands for measuring compressed air and Nitrogen applications.

TGF460 Series Thermal Mass Flowmeter measures the gas mass flow based on thermal diffusion theory.

#### FEATURES

- ✓ Direct measurement of mass flow and standard flow
- ✓ 100:1 turn down ratio in 5 ranges
- ✓ Large LCD screen with dual-line display and 3 setting buttons
- ✓ High accuracy and repeatability
- ✓ Easy installation and maintenance
- ✓ Self-protection design of Zener safety barrier inside
- ✓ Self-diagnose function
- ✓ Online data logger and monitoring (optional)
- ✓ Communication via bluetooth and APP

#### TECHNICAL FEATURES

<b>Installation type</b>	Insertion type; In-line flange type
<b>Medium</b>	Air, Nitrogen
<b>Diameter</b>	DN25~900mm (insertion type) DN15~300mm (in-line flange type)
<b>Flow velocity range</b>	0.3 to 30Nm/s; 0.6 to 60Nm/s; 0.9 to 90Nm/s; 1.2 to 120Nm/s; 1.5 to 150Nm/s; 1.8 to 180Nm/s
<b>Accuracy</b>	1.5% RD+ ±0.5% FS
<b>Medium temperature</b>	-40 to 150°C
<b>Medium pressure</b>	1.6MPa (insertion type) 4.0Mpa (in-line flange type)
<b>Power supply</b>	AC 85 to 264V or DC 15 to 32V
<b>Response time</b>	1 second
<b>Output</b>	Frequency (standard), pulse and (optional)
<b>Communication</b>	RS485 (standard) / 4-20mA or HART (optional)
<b>Ingress protection grade</b>	IP65

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## MODEL SELECTION

<b>Model</b>	Basic model	TGF460	X	X	X	X	X	X	X	X	X	X	XXX
<b>Process Connection</b>	Flanged (JIS/ANSI/DIN)		F										
	Insertion (NPT Threaded)		C										
	Insertion (NPT Threaded with anti-ejection design)		D										
	Flanged Insertion		G										
<b>Insertion Probe</b>	290mm, 19mm dia (DN25 to DN150)				1								
	440mm, 19mm dia (DN25 to DN500)				2								
	255mm, 11mm dia (DN25 to DN100)				3								
	320mm, 11mm dia (DN25 to DN250)				4								
	395mm, 11mm dia (DN25 to DN400)				5								
	Other				Q								
<b>Transmitter</b>	Integral						T						
	Remote						R						
<b>Material</b>	OCr18Ni9 SS304					1							
	SS316					2							
	Other					Q							
<b>Pressure Rating</b>	1.6 Mpa							1					
	2.5 Mpa							2					
	4.0 Mpa							3					
	6.3 Mpa							4					
<b>Flange Standard</b>	JIS								A				
	DIN									B			
	ANSI										C		
	Other											Q	
<b>Max Temperature</b>	Standard (T <sub>s</sub> 150°C)									N			
	Other										Q		
<b>Enclosure</b>	Standard										C		
<b>Output</b>	Pulse/frequency + 4-20mA/HART											7	
	Pulse/frequency + 4-20mA + RS485												8
<b>Power supply</b>	13.5 to 42VDC												N
	85 to 265VAC 50/60Hz												Q
<b>Pipe size</b>	Please use 3 digits for pipe size (Example: DN50=050, DN300=300)												XXX

### Other information:

#### 1. Measurement range

0.3 to 30Nm/s  
0.6 to 60Nm/s  
0.9 to 90Nm/s  
1.2 to 120Nm/s  
1.5 to 150Nm/s  
1.8 to 180Nm/s

#### 2. Accessories available

Anti-ejection design  
Ball valve  
Hot taping driller  
Hot taping holder  
Degreasing

### Remarks:

1. Ball valve / hop-tap insertion tool / hot-tap hole opener / on-line data logger are accessories - optional, please remark if you need any of them.
2. Please indicate flow rate along with the model number selected
3. If you have any requirement that could not be fulfilled in this document, please refer to ISME for availability.
4. The model selected in 1st line is the standard configuration with no accessories.



**CODES AND REFERENCES**

Pipe size (mm)	Pipe size (inch)	Option 1 (0.3-30 Nm/s)		Standard (0.6-60 Nm/s)		Option 2 (0.9-90 Nm/s)	
		Min (Nm3/min)	Max (Nm3/min)	Min (Nm3/min)	Max (Nm3/min)	Min (Nm3/min)	Max (Nm3/min)
25 mm	1"	0.01	0.88	0.02	1.77	0.03	2.65
32 mm	1 1/4"	0.01	1.45	0.03	2.89	0.04	4.34
40 mm	1 1/2"	0.02	2.26	0.05	4.52	0.07	6.78
50 mm	2"	0.04	3.53	0.07	7.06	0.11	10.59
65 mm	2 1/2"	0.06	5.97	0.12	11.94	0.18	17.90
80 mm	3"	0.09	9.04	0.18	18.08	0.27	27.12
100 mm	4"	0.14	14.12	0.28	28.25	0.42	42.37
125 mm	5"	0.22	22.07	0.44	44.14	0.66	66.21
150 mm	6"	0.32	31.78	0.64	63.56	0.95	95.34
200 mm	8"	0.56	56.50	1.13	112.99	1.69	169.49
250 mm	10"	0.88	88.28	1.77	176.55	2.65	264.83
300 mm	12"	1.27	127.12	2.54	254.24	3.81	381.36

Pipe size (mm)	Pipe size (inch)	Option 3 (1.2-120 Nm/s)		Option 4 (1.5-150 Nm/s)		Option 5 (1.8-180 Nm/s)	
		Min (Nm3/min)	Max (Nm3/min)	Min (Nm3/min)	Max (Nm3/min)	Min (Nm3/min)	Max (Nm3/min)
25 mm	1"	0.04	3.53	0.04	4.41	0.05	5.30
32 mm	1 1/4"	0.06	5.79	0.07	7.23	0.09	8.68
40 mm	1 1/2"	0.09	9.04	0.11	11.30	0.14	13.56
50 mm	2"	0.14	14.12	0.18	17.66	0.21	21.19
65 mm	2 1/2"	0.24	23.87	0.30	29.84	0.36	35.81
80 mm	3"	0.36	36.16	0.45	45.20	0.54	54.24
100 mm	4"	0.56	56.50	0.71	70.62	0.85	84.75
125 mm	5"	0.88	88.28	1.10	110.35	1.32	132.42
150 mm	6"	1.27	127.12	1.59	158.90	1.91	190.68
200 mm	8"	2.26	225.99	2.82	282.49	3.39	338.98
250 mm	10"	3.53	353.11	4.41	441.38	5.30	529.66
300 mm	12"	5.08	508.47	6.36	635.59	7.63	762.71

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